

Code	Project	Release	
ST30	A25-C	Α	TECHNICAL DATASHEET

# **MAGNETIC SENSOR MTS H**

## **GENERAL CHARACTERISTICS**

- · Magnetic sensor for linear and angular reading.
- Resolutions up to 1 μm.
- · Contactless reading.
- Extremely easy and fast mounting of the entire measuring system, with wide alignment tolerances.
- Small size, to allow installation in narrow spaces.
- · Magnetic band composed by a magnetized plastoferrite tape, with pole pitch 5+5 mm. The plastoferrite is supported by a stainless steel tape, already provided with the adhesive tape, for an easy application on the machine.
- To be used with magnetic band MP500 or MP500Z (with reference indexes positioned upon request).



# MECHANICAL AND ELECTRICAL CHARACTERISTICS

#### **MECHANICAL**

- Magnetic sensor with die-cast body.
- Possibility to fix the magnetic sensor with M4 screws or with through M3 screws
- Wide alignment tolerances.

### **ELECTRICAL**

- · Very flexible power cable
- Reading through positioning sensor based on magneto resistance, with AMR effect (Magnetic Anisotropy).
- High signal stability.
- · Electrical protection against inversion of power supply polarity and short circuits on output port.
- For applications where the maximum speed exceeds 1 m/s, it is necessary to use a cable suitable for continuous movements.

As a standard, the sensor is supplied with the following cable:

- 8-wire shielded cable  $\varnothing$  = 6.1 mm, PVC external sheath, with low friction coefficient, oil resistant;
- Conductors section: power supply 0.35 mm<sup>2</sup>; signals 0.14 mm<sup>2</sup>

PUR cable or cable with reduced section on request.

The cable's bending radius should not be lower than 60 mm.

LINE DRIVER	PUSH-PULL	CONDUCTOR COLOR		
Α	Α	Green		
Ā		Orange		
В	В	White		
B		Light-blue		
I <sub>0</sub>	I <sub>0</sub>	Brown		
Ī <sub>o</sub>		Yellow		
+ V	+ V	Red		
0 V	0 V	Blue		
SCH	SCH	Shield		

As a standard, the sensor is supplied with a 2-m cable. Longer lengths are available, with the following limits:

<sub>nax</sub> = 10 m sensor cable  $L_{max} = 100 \text{ m}$ 2 m sensor cable + cable extension \*

Cod. MTS	Н						
Pole pitch	5+5 mm						
Reference indexes	C = constant step (every 5 mm) ** E = external Z = positioned on the magnetic band						
Resolution (μm)	250	100	50	25	10	5	1
Accuracy ***	± 50 <sub> </sub>	μm	± 30	μm			
Max. traversing speed ****	1.2 m	/s ( <b>res</b>	. 1 µm)	30 r	n/s ( <b>res</b>	s. 25 µr	n)
Max. frequency	300 kHz (up to 500 kHz on request)						
Repeatability	± 1 increment						
A, B and I <sub>0</sub> output signals	LINE DRIVER / PUSH-PULL						
Vibration resistance (EN 60068-2-6)	300 m/s <sup>2</sup> [55 ÷ 2,000 Hz]						
Shock resistance (EN 60068-2-27)	1,000 m/s <sup>2</sup> (11 ms)						
Protection class (EN 60529)	IP 67						
Operating temperature	0 °C ÷ 50° C						
Storage temperature	-20 °C ÷ 80° C						
Relative humidity	100%						
Power supply	5 ÷ 28 Vdc ± 5%						
current consumption without load 60 mA <sub>MAX</sub>							
Current consumption with load	140 mA <sub>MAX</sub> (with 5 V and R = 120 $\Omega$ ) 90 mA <sub>MAX</sub> (with 28 V and R = 1.2 k $\Omega$ )						
Electrical connections	see related table						
Electrical protections	inversion of polarity and short circuits						
Weight 40 g			g				

Cable extensions need to have a 0.5 mm<sup>2</sup> section for power supply conductors

With 100  $\mu m$  resolution, the constant step is 10 mm

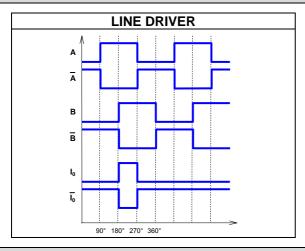
To obtain the declared accuracy values, it is necessary to respect the alignment tolerances prescribed by the Manufacturer. Better accuracy can be obtained by reducing the gap between

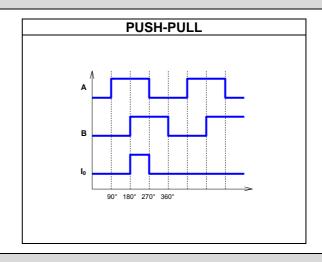
the sensor and the magnetic band.
The indicated speeds are referred to a maximum frequency of 300 kHz.



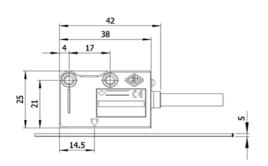
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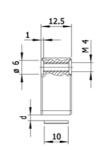
# **OUTPUT SIGNALS**





# **SENSOR DIMENSIONS**



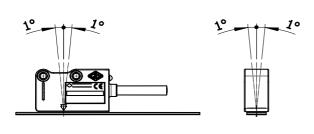


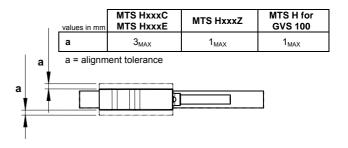
values in mm	MP500	MP500 + CV103	MP500 + SP202	MP500 + GVS 100
s	1.3	1.6	2.1	7.6
d	0.3 ÷ 4	3.7 <sub>MAX</sub>	3.2 <sub>MAX</sub>	0.3 ÷ 1

values in mm	MP500Z	MP500Z + CV103	MP500Z + SP202
s	1.3	1.6	2.1
d	0.35 ÷ 2	1.7 <sub>MAX</sub>	1.2 <sub>MAX</sub>

s = thickness

# SENSOR ALIGNMENT TOLERANCES





#### **ORDERING CODE** POLE REFERENCE OUTPUT MODEL RESOLUTION POWER SUPPLY CABLE CONNECTION PROGRAMMING **SPECIAL PITCH** INDEXES SIGNALS **MTS** Н C 528V M<sub>02</sub> / N SC F L **528V** = 5÷28 Vdc **H** = 5+5 mm **250** = 250 μm C = constant step L = LINE DRIVER **M01/N** = 1 m SC = without F = fixed No cod = standard = 50 µm = 1 µm **5285** = 5÷28 Vdc with 5 V output E = external Q = PUSH-PULL M02/N = 2 m connector Cnn = progressive G = for GVS 100 Z = positioned on M03/N = 3 m1 µm magnetic band

Example ~ MAGNETIC SENSOR MTS H 1 C 528V L M02 / N SC F

d = distance to be maintained between sensor and surface of the magnetic band (or eventual cover/support)